



DONGGUANG JINDONG GLASS HANDICRAFT PRODUCTS CO.LTD

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Performance Parameters --- MIRROR

Items		Quality Requirements		
		Mirror Quality (MQ)	Select Quality (SQ)	
Thickness Tolerance (mm)	Thickness (mm)	Tolerance	Tolerance	
	2	1.80-2.20	1.80-2.20	
	3	2.70-3.00	2.70-3.00	
	4	3.80-4.20	3.80-4.20	
	5	4.70-5.00	4.70-5.00	
	6	5.80-6.20	5.80-6.20	
	8		7.70-8.30	
	10		9.70-10.30	
	12		11.70-12.30	
Size Tolerance (mm)	Thickness (mm)	Stock Inventory Sheets	Cut Size	
	2.0-6.0	±3mm	±2mm	
	8.0-12.0	±6mm	±3mm	
Bow & Dish (mm)	2.0-3.0	≤1.5mm/m		
	4.0-12.0	≤1.5mm/m		
Edge Quality (mm)	Flake	≤4mm		
	Bevel/Flare	≤3mm		
	Corner On/Off	≤4mm		
Over Score & Cutter Drag		Not allowed	Not allowed	
Squareness	For all thickness	Diagonal measurement difference/2 ≤0.2% the diagonal length		
Optical Distortion	2.0-3.0mm	Zebra≥50°		
	4.0-12.0mm	Zebra≥55°		
Surface Flaws	Linear Flaws	When viewed under a normal fluorescent inspection light source		
		Not visible viewed at 0.5meter	Not visible viewed at 1 mter	
	Spot Marks	Same as for linear flaws	Same as for linear flaws	
Point Defects	Defect Size (d)	Number of defects allowed per square meter of glass		
	d≤0.5mm	Allowed		
	0.5 <d≤1.0mm	0.3	Allowed	
	0.5 <d≤1.5mm	0.1	0.2	
	d≥1.5mm	None		